

Date: Friday, 15/09/2006 10:02:53 AM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BEARING ASSEMBLY
<b>Job Number</b> : 28622	
<b>Estimate Number</b> : 11136	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D3183045
<b>This Issue</b> : 15/09/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3183 REV C1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : C1
<b>Previous Run</b> : 28293	<b>Material</b> : N/A
<b>Written By</b> : _____	<b>Due Date</b> : 22/09/2006 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : _____	
<b>Comment</b> : Est A04.02.18 New issue KJ/DS	

### Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	MDELNR1000	Delrin Round Bar 1"
-----	------------	---------------------



**Comment:** Qty.: 0.0350 f(s)/Unit Total : 0.1399 f(s)  
Delrin Round Bar 1"  
Material: Ø1.00 Delrin Rod  
(M-DELIN-R1.000)  
Identify as D3183-9  
Batch: \_\_\_\_\_

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



**Comment:** HARDINGE CNC LATHE SMALL  
Turn D3183-9 Cap as per Folio FA388  
Deburr

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK

5.0	D31835	Bearing
-----	--------	---------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Pick:  
Qty Part Number Description Batch  
1 D3183-5 Bearing 280911

Date: Friday, 15/09/2006 10:02:53 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING ASSEMBLY

Job Number: 28622

Part Number: D3183045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D31839

Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Cap

28296

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

12 26-09-15

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/09/15 (4)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: GA

SB 06/09/15 (4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SB 26/09/15 (7)

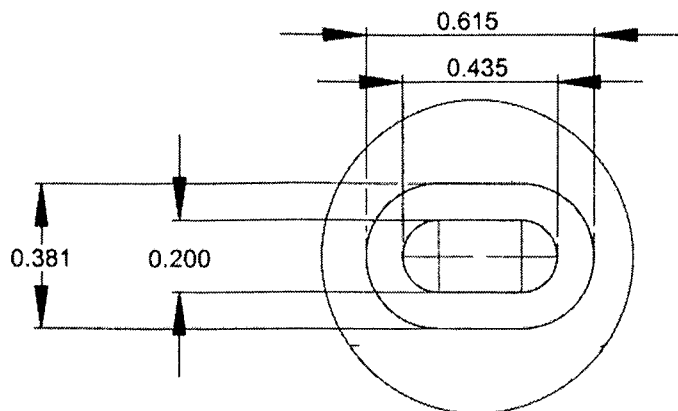
Job Completion



CL 06/09/15

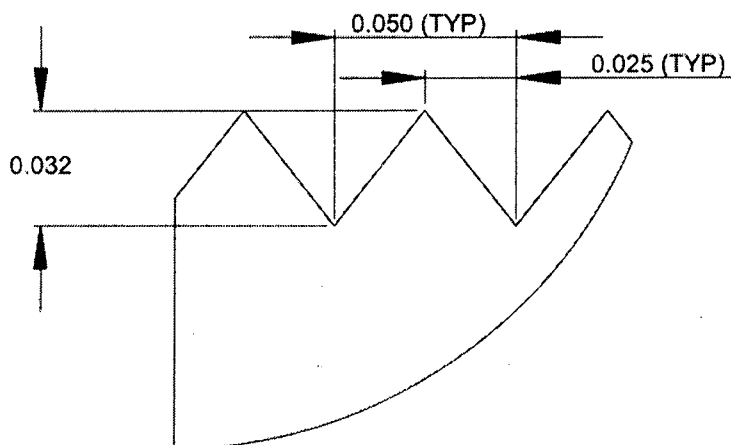


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3183</b>	REV. C SHEET 4 OF 4
DATE <b>04.02.17</b>		TITLE <b>BRACKET ASSEMBLY</b>	SCALE 1:1



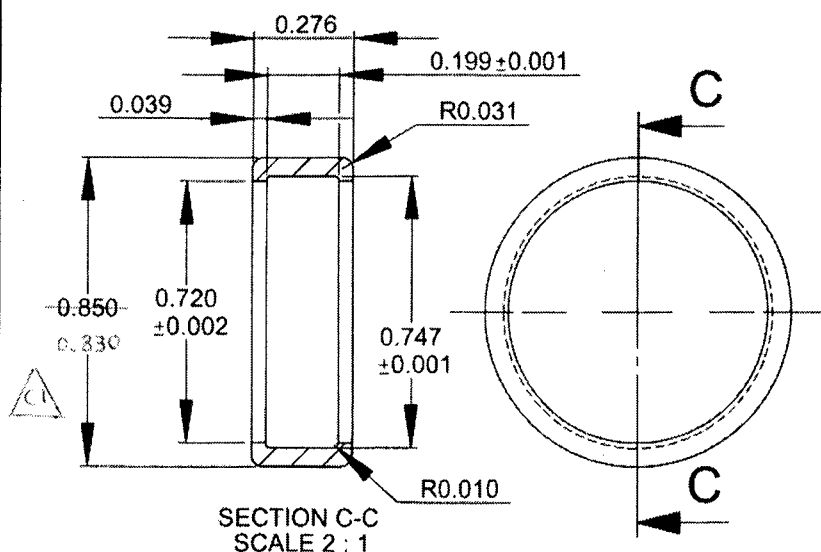
**DETAIL A (2 : 1)**

RELEASED  
04.03.01



**DETAIL B (20 : 1)**

**REFERENCE ONLY**



**D3183-9 CAP**

- 1) MATERIAL: DELRIN ROD, Ø1.00  
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

**D3183-045 BEARING ASSEMBLY**

- 1) ASSEMBLE D3183-5 BEARING AND  
D3183-9 CAP

**COPYRIGHT © 2003 BY DART AEROSPACE LTD.**

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.